

Typical Construction specification for Rectangular UPVC, PP, & PPs Ductwork

Longer Side	Minimum sheet thickness	Joints	Stiffeners	Mx spacing between Joints/Stiffeners	
mm	mm				
up to 40	3	socket & spigot or flanged	mm	mm	mm
401-600	4.5	flanged 50x9 flat	50x9 flat	1200	800
601-1000	4.5	flanged 50x9 flat	50x9 flat	800	600
1001-1500	6	flanged 75x9 flat	75x9 flat	600	600