

## Typical Construction specification for circular PP or PPs Ductwork

Diameter	Minimum sheet thickness	Joints	Stiffeners	Mx spacing between Joints/Stiffeners	
				1000 Pa	1500 Pa
mm	mm			1000 Pa	1500 Pa
110-500	3	Socket & Spigot or Flanged	-	-	-
501-750	4.5	Socket & Spigot or Flanged	-	-	-
751-1000	6	Flanged	50x9 flat welded both sides	1200	1200
1001-1250	6	Flanged	75x9 flat welded both sides	800	800
1251-1500	6	Flanged	75x9 flat welded both sides	600	600