

## Typical Construction specification for circular UPVC Ductwork

Diameter	Minimum sheet thickness	Joints	Stiffeners	Mx spacing between Joints/Stiffeners	
mm	mm			1000 Pa	1500 Pa
110 - 600	3	socket & spigot or flanged			
601 - 1000	4.5	socket & spigot or flanged	50x9 flat welded both sides	2400	2400
1001 - 1500	6	Flanged	75x9 flat welded both sides	1200	1200